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(56) Documents cited

GB 1359993

GB 1009057

(58) Field of search

B3E

B3M

(71) Applicant

Sections & Profiles (H &

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(54) Method of forming projections on sheet metal

(57) Projections 19 are formed on sheet metal by rolling between two rolls having respective peripheral formations, each of which includes, as viewed along the axes of the rolls, two involute curves 14, 15.

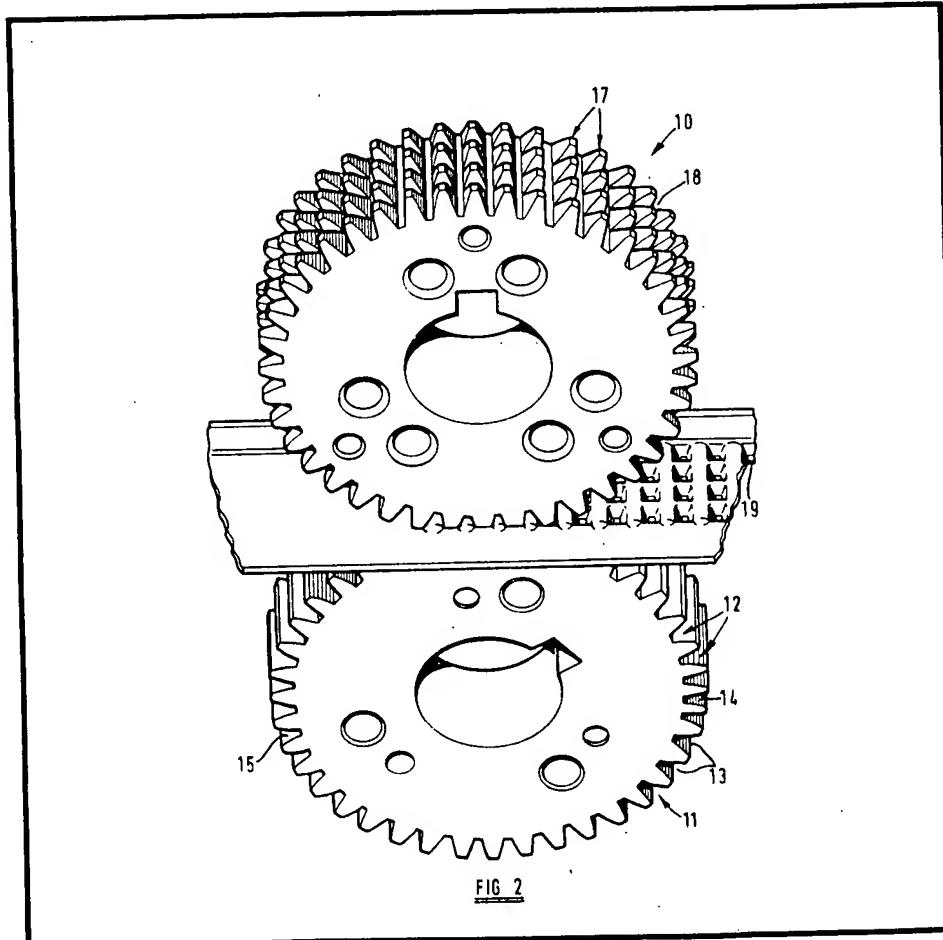


FIG. 2

GB 2063735 A